



Technical Specifications – 4 in.

Vacuum Range
Leak Rate

Atmosphere to below 10⁻¹¹ torr (mbar)

Main seal less than 1 x 10⁻¹⁰ std cc/sec for helium with 15 psi differential, either direction.

Body and bellows less than 1 x 10⁻¹¹ std cc/sec for helium with 15 psi differential, either direction.

Bakeable To Viton 200° C

Kalrez 300° C with solenoid valve removed

Service Life 100,000 cycles Air Pressure 75 to 120 psig

Loss of Power Valve closes in the event of electrical power fail-

ure whenever air pressure is applied; upon loss of both electrical and pneumatic, gravity controls

position of gate

6 in. x 4 in. Inlet CFF Dimensions

ID: 4.00 (101.6) OD: 5.97 (151.6) THK: 0.67 (17.0) BC: 5.128 (130.3) 16 holes, 5/16–24 thread

Ordering Information – 4 in.

Description	Part Number	Metric Threaded CFF	Shipping Weight lbs. (kg)
Manual stainless steel swing gate valve, with 4 in. port,			
metal bonnet seal, gold-plated copper bellows seal, ConFlat® flanges			
With Viton main seal	Q1523302	Q1523309	30.0 (13.6)
With Kalrez main seal	Q1523307		30.0 (13.6)
Electropneumatic stainless steel swing gate valve, 4 in. port, Viton main seal,			
copper bonnet seal, gold-plated copper bellows seal, ConFlat™ flanges			
110/120 V, 50/60 Hz	Q1523301		30.0 (13.6)
100 V, 50/60 Hz	Q1523303		30.0 (13.6)
200 V, 50/60 Hz	Q1523304		30.0 (13.6)
220/240 V, 50/60 Hz	Q1523305		30.0 (13.6)
24 VDC	Q1523306	Q1523310	30.0 (13.6)
With Kalrez main seal (110 V/120 V 50/60 Hz)	Q1523308		30.0 (13.6)
4 in. Valves, Accessories and Replacement Parts			
Position indicator	9530122		3.0 (1.3)
Seal kit (bellows seal, bonnet seal, seal plate seal)	Q3167302		1.5 (0.7)
Viton main seal o-ring (Parker 2-242)	2740275500		0.5 (0.2)
Kalrez main seal	660894242		0.5 (0.2)
Metal bonnet seal	Q3559001		0.5 (0.2)
Pneumatic cylinder repair kit			
(piston cup, lubricant, piston shaft o-ring, cylinder o-ring)	Q3170301		4.0 (1.8)
Gold-plated copper bellows seal	9530130		0.5 (0.2)
Bellows assembly, SST, manual valve	Q3154301		1.0 (0.5)
Bellows assembly, SST, pneumatic valve	Q3155301		1.0 (0.5)
Flange gaskets, OFHC copper, 10/pkg, individually packed	FG0600CI		1.5 (0.7)
Screw & washer set for tapped flanges %-24 x 1¼ in., 25 sets/pkg	FB0450T12		2.5 (1.1)